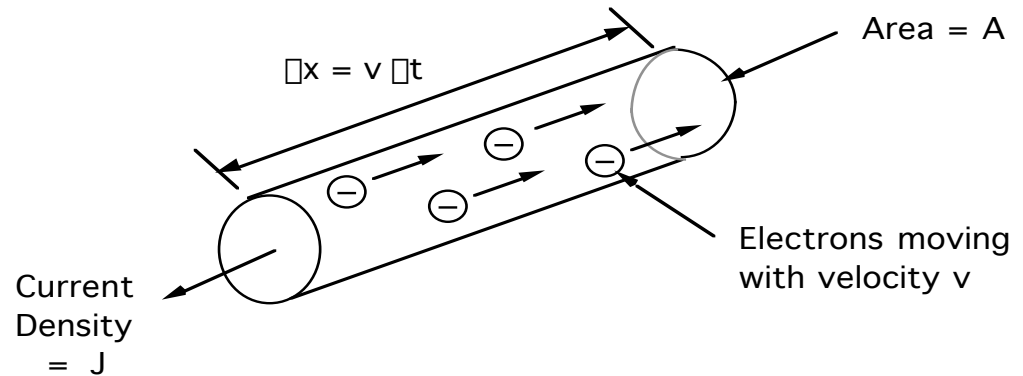


Review of Basic Semiconductor Physics

Current Flow and Conductivity

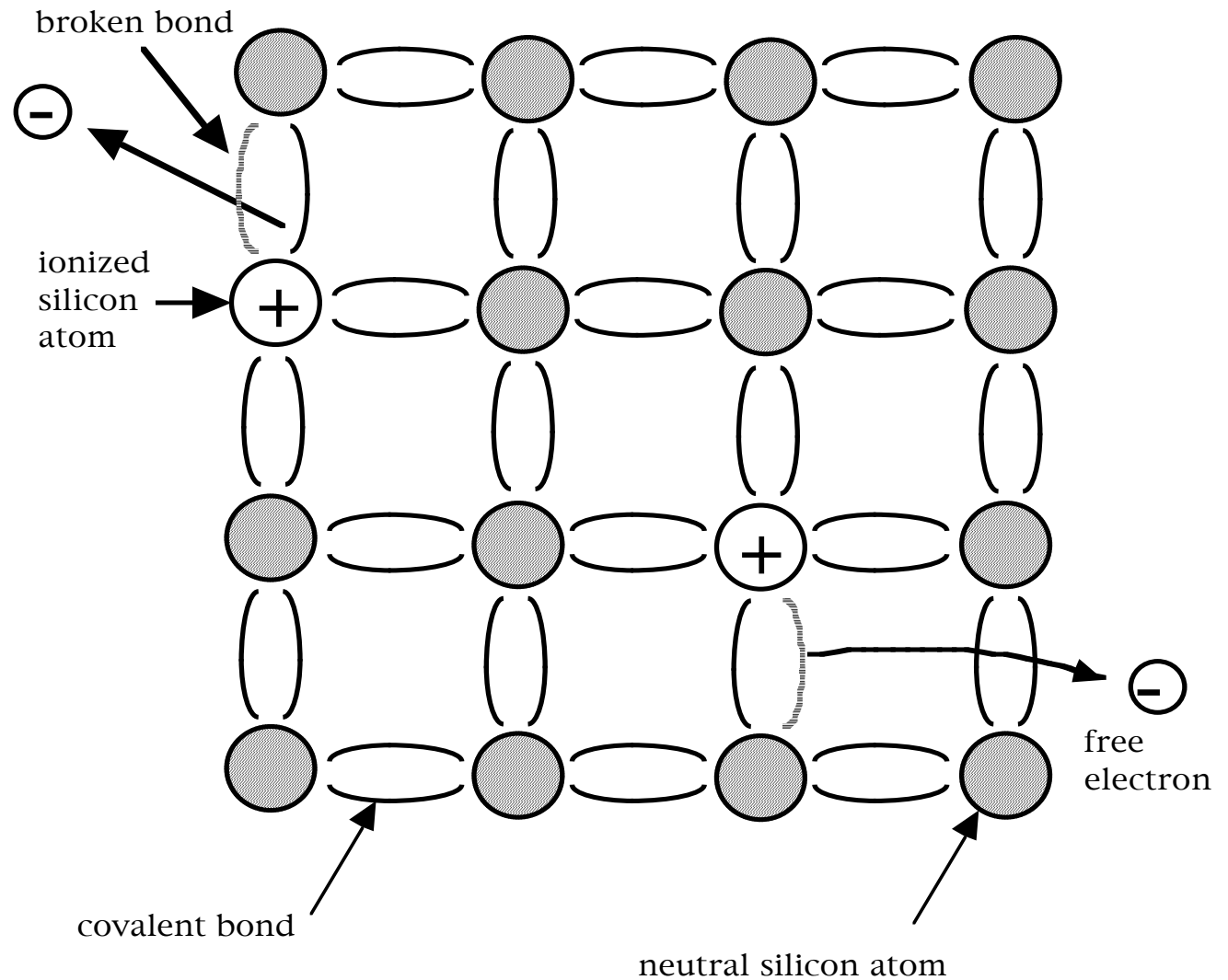
- Charge in volume $A \Delta x = \Delta Q$
 $= q n A \Delta x = q n A v \Delta t$
- Current density $J = (\Delta Q / \Delta t) A^{-1}$
 $= q n v$



- Metals - gold, platinum, silver, copper, etc.
 - $n = 10^{23} \text{ cm}^{-3}$; $\sigma = 10^7 \text{ mhos-cm}$
- Insulators - silicon dioxide, silicon nitride, aluminum oxide
 - $n < 10^3 \text{ cm}^{-3}$; $\sigma < 10^{-10} \text{ mhos-cm}$
- Semiconductors - silicon, gallium arsenide, diamond, etc.
 - $10^8 < n < 10^{19} \text{ cm}^{-3}$; $10^{-10} < \sigma < 10^4 \text{ mhos-cm}$

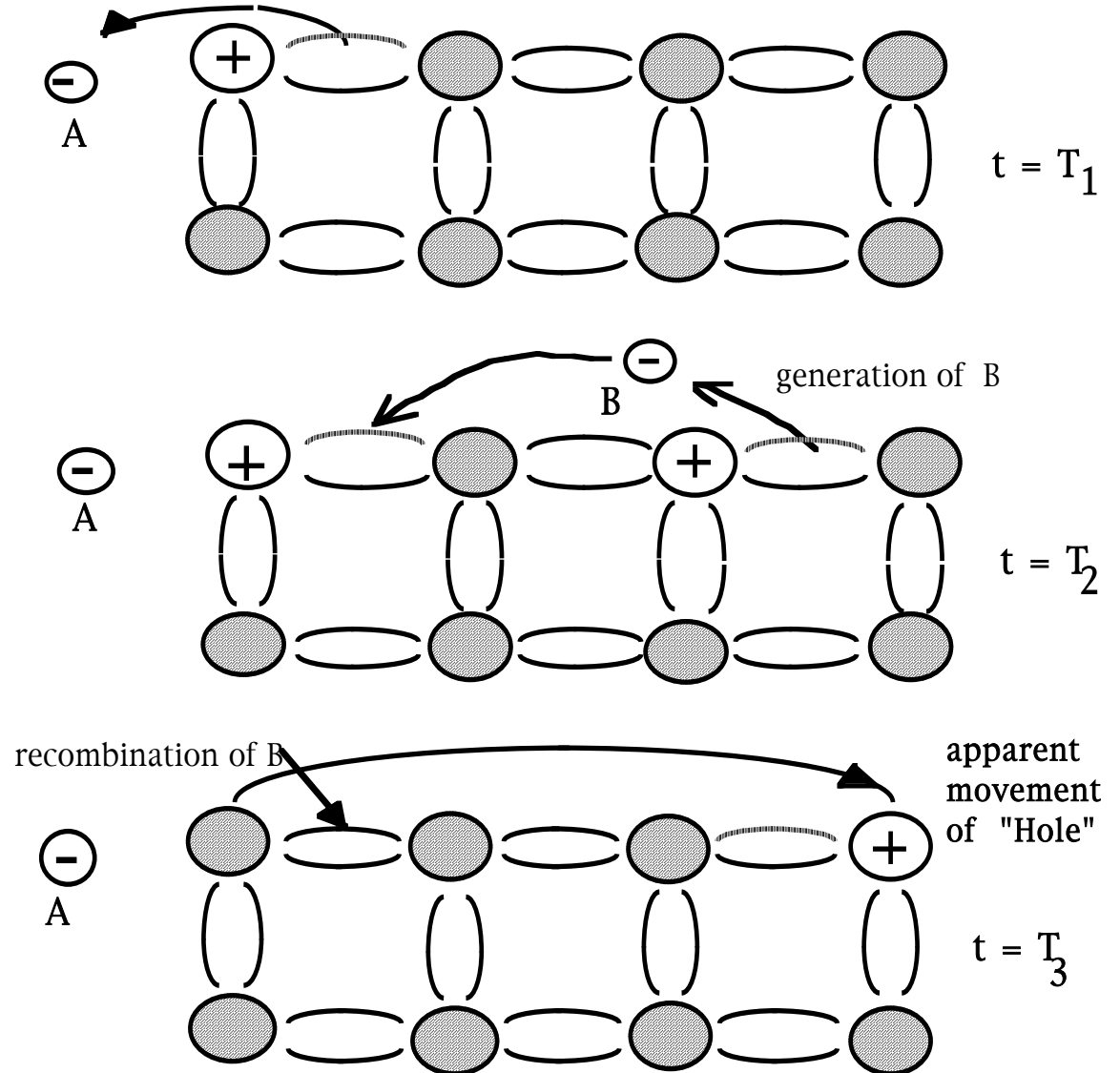
Thermal Ionization

- Si atoms have thermal vibrations about equilibrium point.
- Small percentage of Si atoms have large enough vibrational energy to break covalent bond and liberate an electron.



Electrons and Holes

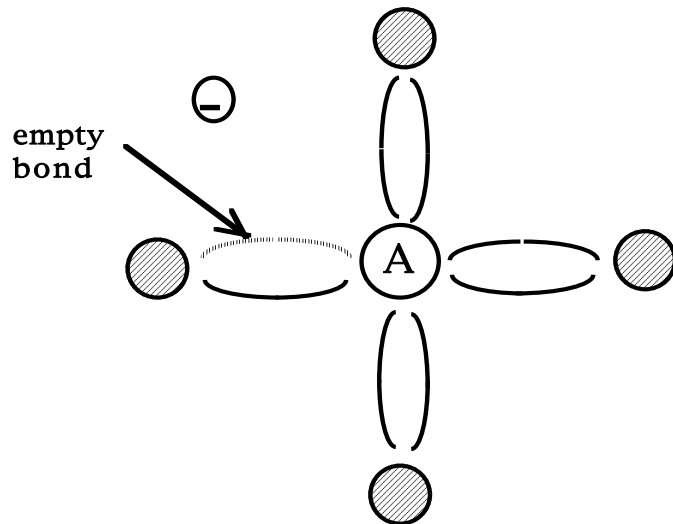
- $T_3 > T_2 > T_1$
- Density of free electrons = n : Density of free holes = p
- $p = n = n_i(T)$ = intrinsic carrier density.
- $n_i^2(T) = C \exp(-qE_g/(kT))$
= 10^{20} cm^{-6} at 300°K
- T = temp in $^\circ\text{K}$
- $k = 1.4 \times 10^{-23}$ joules/ $^\circ\text{K}$
- E_g = energy gap = 1.1 eV in silicon
- $q = 1.6 \times 10^{-19}$ coulombs



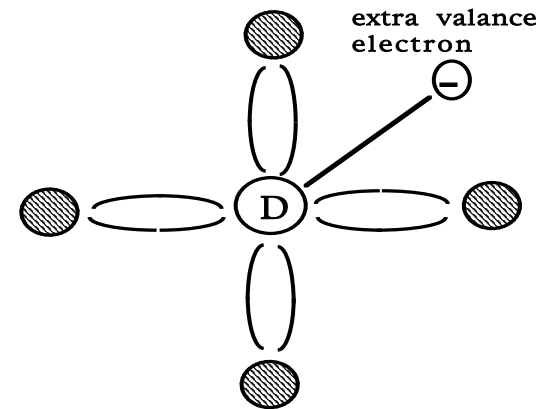
Doped Semiconductors

- Extrinsic (doped) semiconductors: $p = p_o \neq n = n_o \neq n_i$
- Carrier density estimates:
 - Law of mass action $n_o p_o = n_i^2(T)$
 - Charge neutrality $N_a + n_o = N_d + p_o$

- P-type silicon with $N_a \gg n_i$:
 $p_o \approx N_a, n_o \approx n_i^2 / N_a$



- N-type silicon with $N_d \gg n_i$:
 $n_o \approx N_d, p_o \approx n_i^2 / N_d$



Nonequilibrium and Recombination

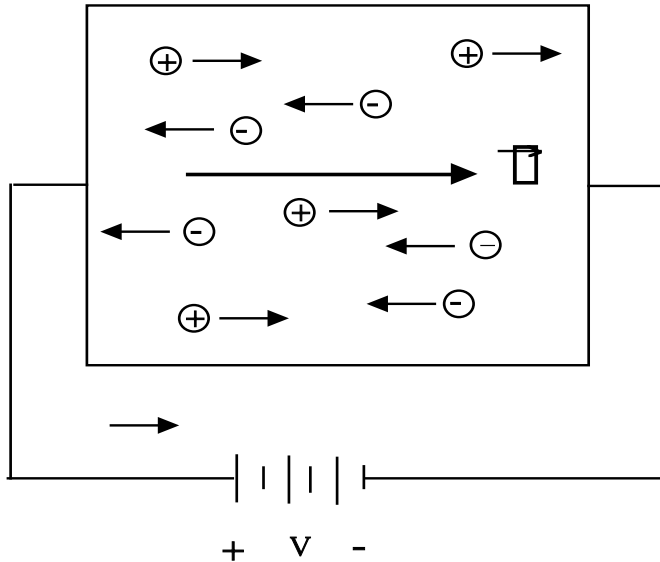
- Thermal Equilibrium - Carrier generation = Carrier recombination
 - $n = n_0$ and $p = p_0$
- Nonequilibrium - $n > n_0$ and $p > p_0$
 - $n = n_0 + \Delta n$ and $p = p_0 + \Delta n$; Δn = excess carrier density
 - Excess holes and excess electrons created in equal numbers by breaking of covalent bonds
 - Generation mechanisms -light (photoelectric effect), injection, impact ionization
- Recombination - removal of excess holes and electrons
 - Mechanisms - free electron captured by empty covalent bond (hole) or trapped by impurity or crystal imperfection
 - Rate equation: $d(\Delta n)/dt = -\Delta n/\tau$
 - Solution $\Delta n = \Delta n(0) e^{-t/\tau}$

Carrier Lifetimes

- τ = excess carrier lifetime
 - Usually assumed to be constant. Changes in two important situations.
 - τ increases with temperature T
 - τ decreases at large excess carrier densities ; $\tau = \tau_0 / [1 + (\Delta n/n_b)^2]$
- Control of carrier lifetime values.
 - Switching time-on state loss tradeoff mandates good lifetime control.
 - Control via use of impurities such as gold - lifetime killers.
 - Control via electron irradiation - more uniform and better control.

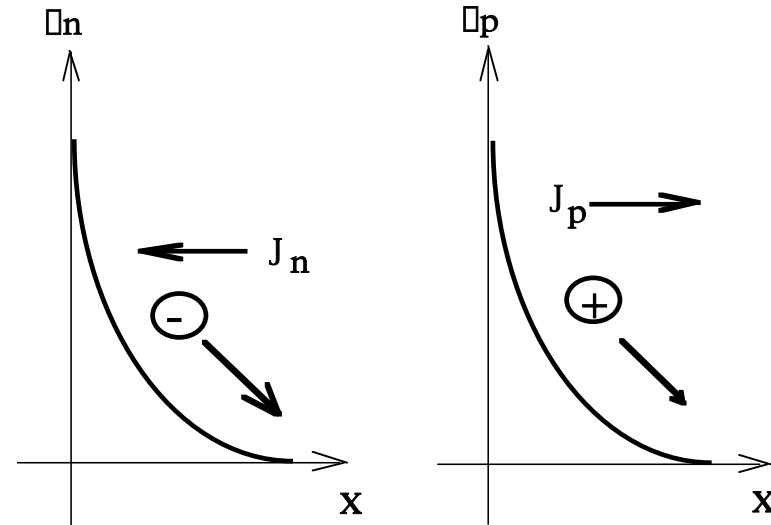
Current Flow

Drift



- $J_{\text{drift}} = q \mu_n n E + q p \mu_p E$
- $\mu_n = 1500 \text{ cm}^2/\text{V-sec}$ for silicon at room temp. and $N_d < 10^{15} \text{ cm}^{-3}$
- $\mu_p = 500 \text{ cm}^2/\text{V-sec}$ for silicon at room temp. and $N_a < 10^{15} \text{ cm}^{-3}$

Diffusion

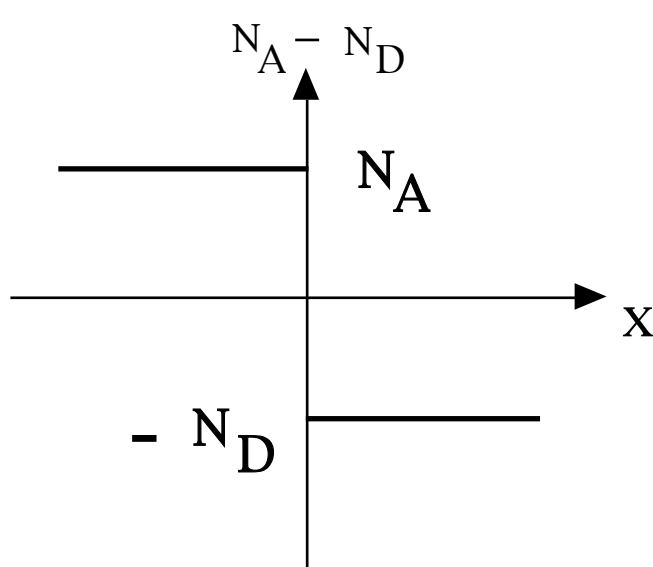


- $J_{\text{diff}} = J_n + J_p = q D_n \frac{dn}{dx} - q D_p \frac{dp}{dx}$
- $D_n / \mu_n = D_p / \mu_p = kT/q$; Einstein relation
- D = diffusion constant, μ = carrier mobility

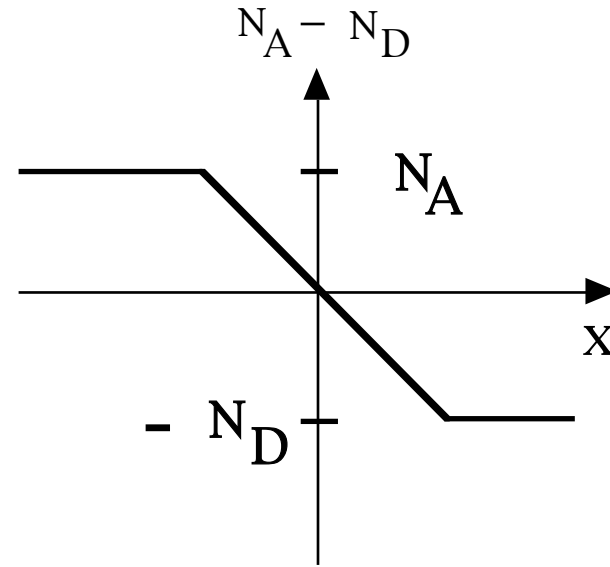
- Total current density $J = J_{\text{drift}} + J_{\text{diff}}$

PN Junction

metallurgical junction



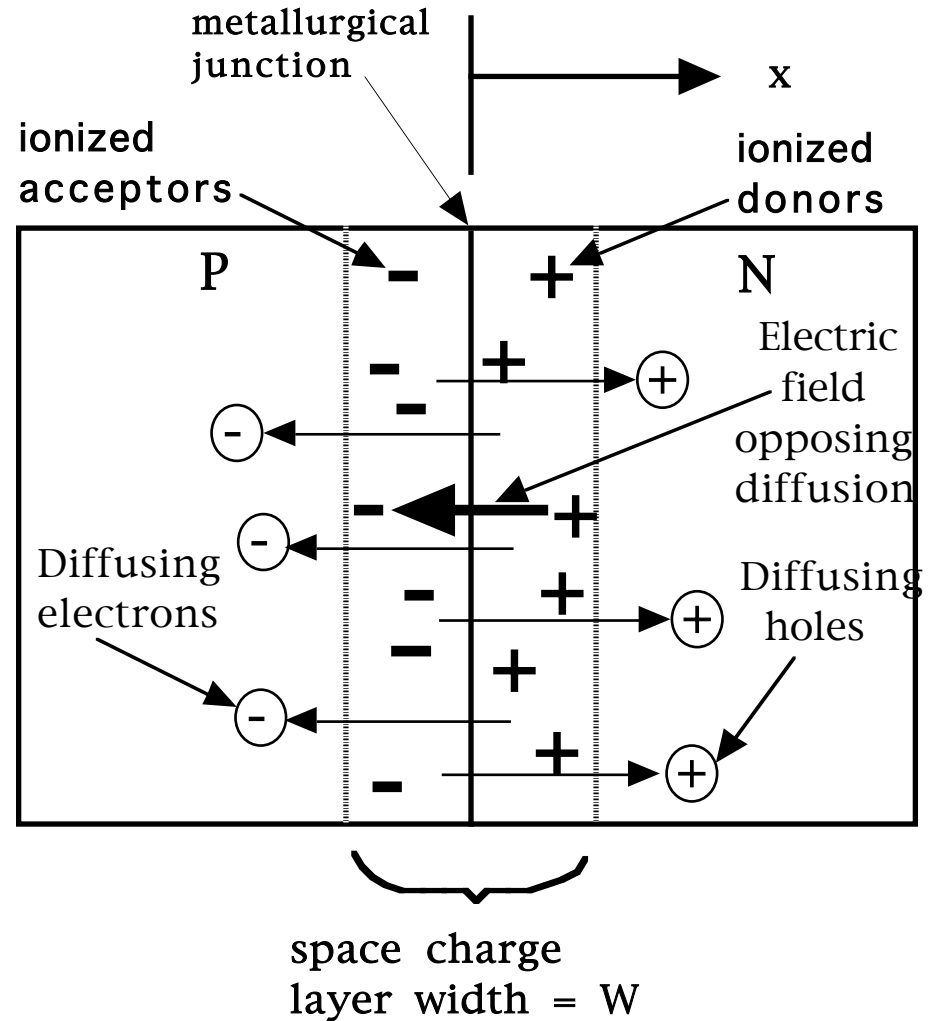
Step (abrupt) junction



Linearly graded junction

Formation of Space Charge Layer

- Diffusing electrons and holes leave the region near metallurgical junction depleted of free carriers (depletion region).
- Exposed ionized impurities form space charge layer.
- Electric field due to space charge opposes diffusion.



Quantitative Description of Space Charge Region

- Assume step junction.

$$\frac{d^2\phi}{dx^2} = -\frac{\rho}{\epsilon_0}$$

$$\rho = -qN_a ; x < 0$$

$$\rho = qN_d ; x > 0$$

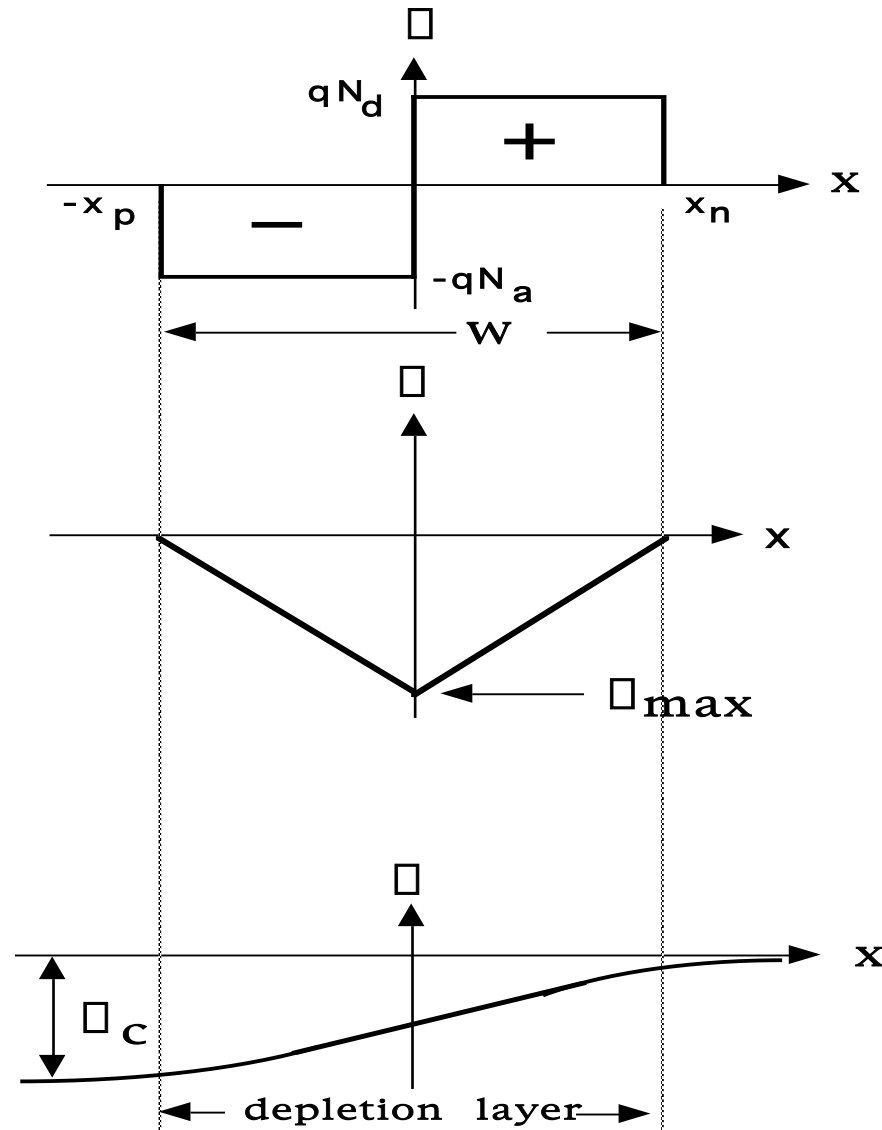
$$\frac{d\phi}{dx} = -E(x)$$

$$E(x) = \frac{qN_a(x+x_p)}{\epsilon_0} ; -x_p < x < 0$$

$$E(x) = \frac{qN_d(x-x_n)}{\epsilon_0} ; 0 < x < x_n$$

$$\phi_c = - \int_{-x_p}^{x_n} E(x) dx$$

$$\phi_c = - \frac{qN_a x_p^2 \epsilon_0 + qN_d x_n^2 \epsilon_0}{2 \epsilon_0}$$



Contact (Built-in, Junction) Potential

- In thermal equilibrium $J_n = q \mu_n n \frac{d\phi}{dx} + q D_n \frac{dn}{dx} = 0$
- Separate variables and integrate ;
$$\frac{\phi(x_n) - \phi(x_p)}{\phi(x_n) - \phi(x_p)} = - \frac{D_n}{\mu_n} \frac{\frac{dn}{n}}{\frac{dn}{n}}$$
- $\phi(x_n) - \phi(x_p) = \phi_c = \frac{kT}{q} \ln \left[\frac{N_a N_d}{n_i^2} \right]$; $\phi_c =$ contact potential
- Example
 - Room temperature $kT/q = 0.025$ eV
 - $N_a = N_d = 10^{16} \text{ cm}^{-3}$; $n_i^2 = 10^{20} \text{ cm}^{-6}$
 - $F_c = 0.72$ eV

Reverse-Biased Step Junction

- Starting equations

- $W(V) = x_n(V) + x_p(V)$

- $V + \phi_c = -\frac{qN_a x_p^2 + qN_d x_n^2}{2\epsilon}$

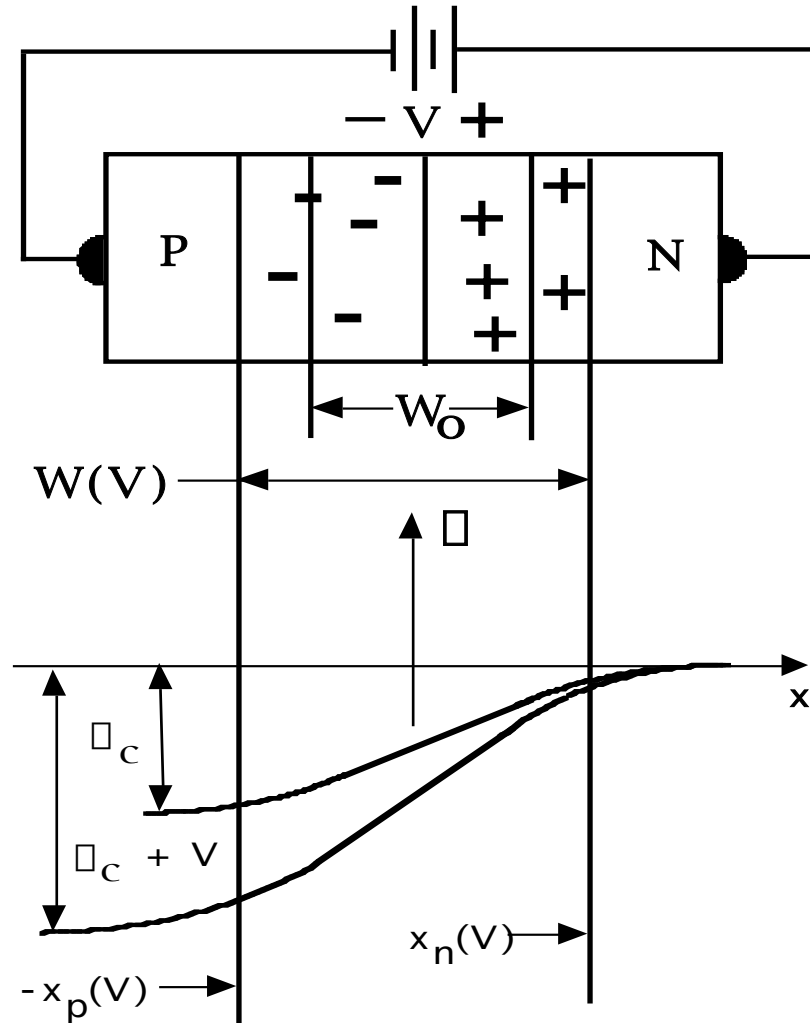
- Charge neutrality $qN_a x_p = qN_d x_n$

- Solve equations simultaneously

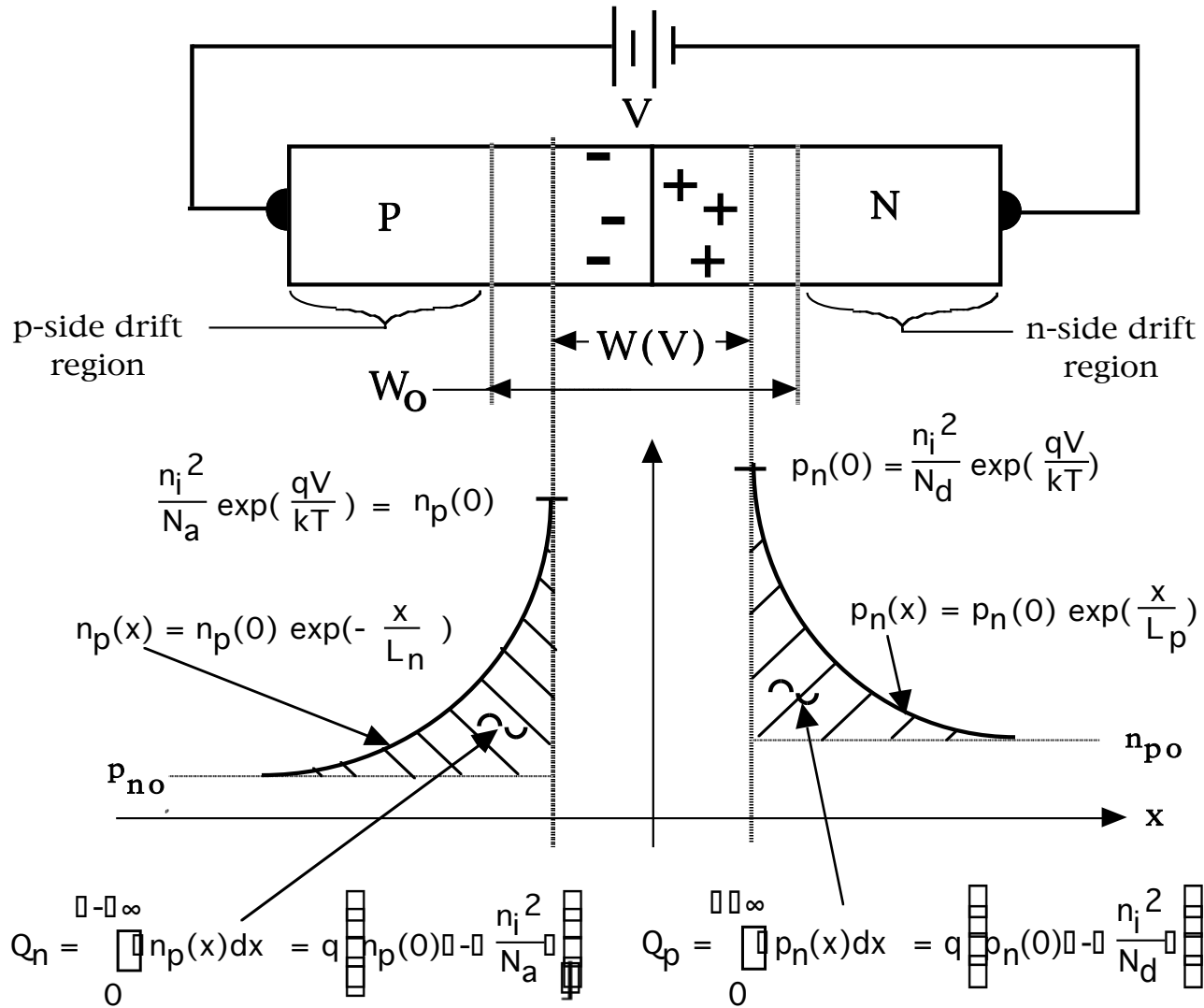
- $W(V) = W_0 \sqrt{1 + V/\phi_c}$

- $W_0 = \sqrt{\frac{2\epsilon\phi_c(N_a + N_d)}{qN_a N_d}}$

- $E_{\max} = \frac{2\epsilon\phi_c}{W_0} \sqrt{1 + V/\phi_c}$



Forward-Biased PN Junction



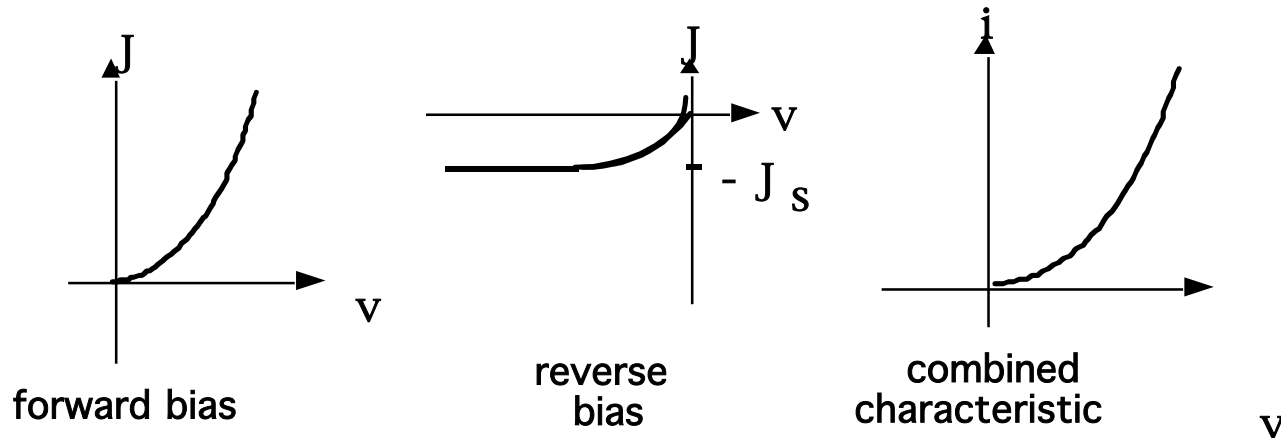
- Forward bias favors diffusion over drift.
- Excess minority carrier injection into both p and n drift regions.
- Minority carrier diffusion lengths.
 - $L_n = [D_n \tau_n]^{0.5}$
 - $L_p = [D_p \tau_p]^{0.5}$

Ideal PN Junction I-V Characteristics

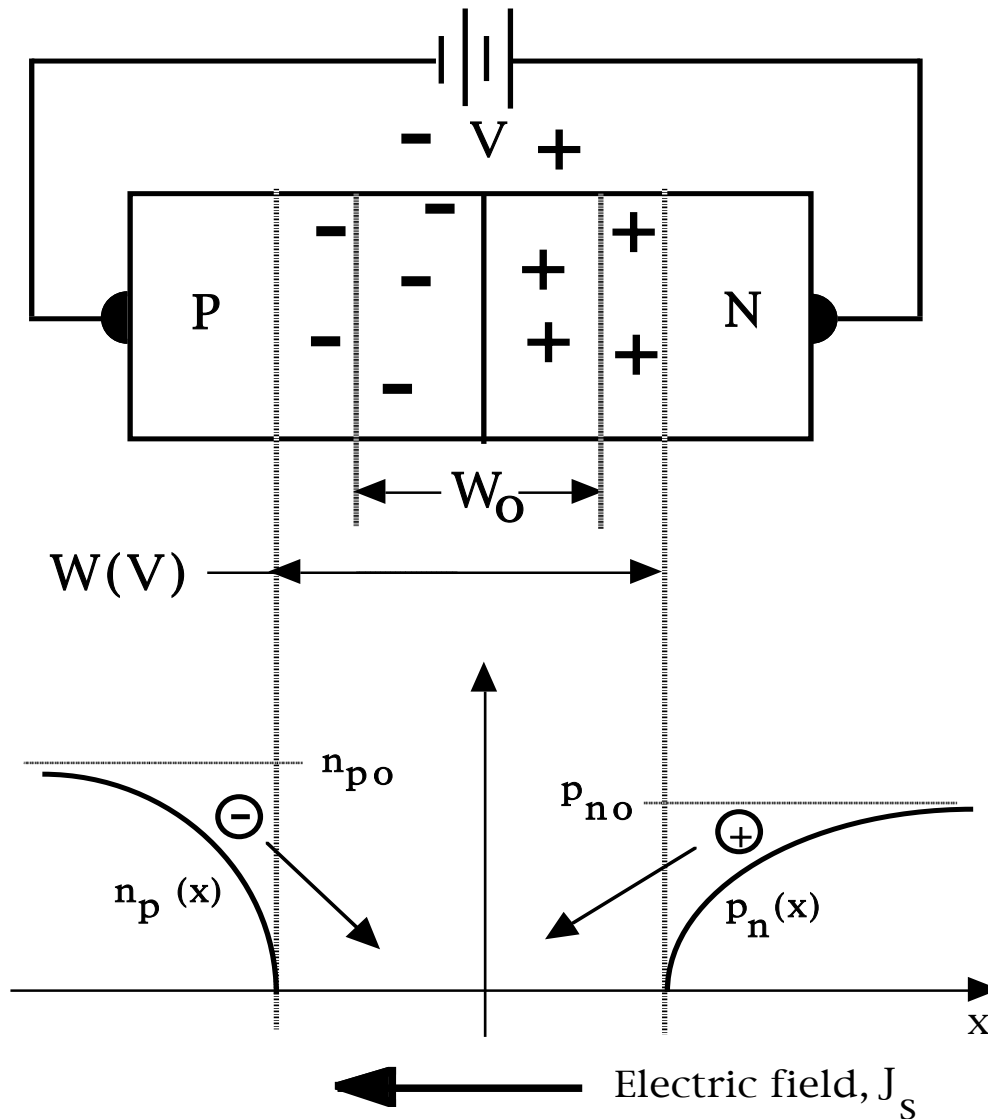
- Excess carriers in drift regions recombined and thus more must be constantly injected if the distributions $n_p(x)$ and $p_n(x)$ are to be maintained.
- Constant injection of electrons and holes results in a current density J given by

$$J = \frac{Q_n}{\tau_n} + \frac{Q_p}{\tau_p} = q n_i^2 \left[\frac{L_n}{N_a \tau_n} + \frac{L_p}{N_d \tau_p} \right] \exp\left(\frac{qV}{kT}\right) - 1$$

$$J = J_s \exp\left(\frac{qV}{kT}\right) - 1 ; J_s = q n_i^2 \left[\frac{L_n}{N_a \tau_n} + \frac{L_p}{N_d \tau_p} \right]$$



Reverse Saturation Current



- Carrier density gradient immediately adjacent to depletion region causes reverse saturation current to flow via diffusion.
- J_s independent of reverse voltage V because carrier density gradient unaffected by applied voltage.
- J_s extremely temperature sensitivity because of dependence on $n_i^2(T)$.

Impact Ionization

- $E \geq E_{BD}$; free electron can acquire sufficient from the field between lattice collisions ($t_c \approx 10^{-12}$ sec) to break covalent bond.
- Energy = $0.5mv^2 = q E_g$; $v = q E_{BD}t_c$
- Solving for E_{BD} gives

$$E_{BD} = \sqrt{\frac{2qE_g m}{q^2 t_c^2}}$$

- Numerical evaluation

- $m = 10^{-27}$ grams, $E_g = 1.1$ eV, $t_c = 10^{-12}$ sec.

- $E_{BD} = \sqrt{\frac{(2)(1.1)(10^{27})}{(1.6 \times 10^{-19})^2 (10^{-24})}} = 3 \times 10^5$ V/cm

- Experimental estimates are $2-3.5 \times 10^5$ V/cm

