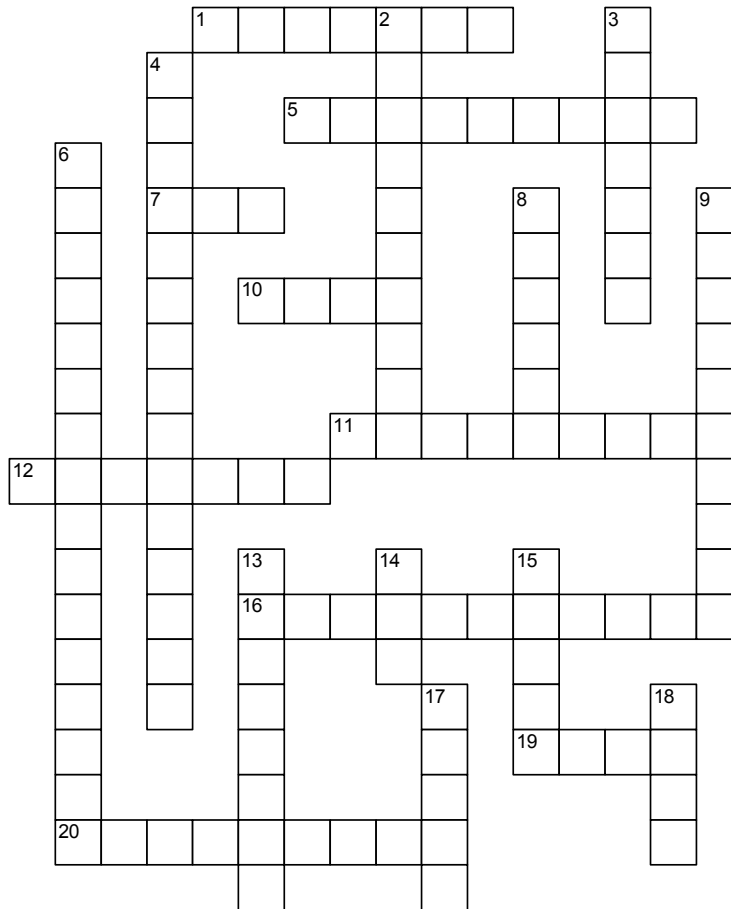


Engine Assembly



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Across

- 1 Type of scraper to be used on aluminum heads
- 5 Avoid touching bearing with these
- 7 Room temperature vulcanizing
- 10 #1 cause of bearing failure
- 11 Sealers that cure in the absence of air
- 12 Should be used on the threads of oil gallery plugs
- 16 The key to proper assembly of an engine
- 19 A type of rear crankshaft oil seal
- 20 _____ plug, also known as a freeze plug

Down

- 2 More accurate method of tightening fasteners
- 3 Thrust bearing clearance
- 4 Allows valves to run at zero lash
- 6 Can be used to measure piston-to-cylinder clearance
- 8 Should never be used on rubber gaskets
- 9 Placed over rod bolts during piston installation
- 13 Caused by rings with too little gap
- 14 Used to clean up threaded holes
- 15 Gasket for use with high clamping forces
- 17 The piston notch faces the _____ of the engine
- 18 The head gasket must _____ the combustion chamber